



DuraPET™ 1220

Product Description

DuraPET™ is a modified PET material that demonstrates extreme impact and wear characteristics. It is a highly durable material that can withstand outdoor environmental conditions. It exhibits ductile failure as low as - 40°C and can withstand higher temperatures above 180°C.

General

Material Status: Commercial: Active
Availability: Globally
Features: Low Crystallinity/Extreme High Toughness
Uses: Multiple
Processing Method: Injection Molding, Extrusion, Thermoforming, Blown Film

ASTM & ISO Properties

Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cc	ISO 1183
Molding Shrinkage	0.60	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	261,284	psi	ASTM D638
Tensile Strength	6,022	psi	ASTM D638
Flexural Modulus	287,150	psi	ASTM D790
Elongation @ Break	325	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Gardner Impact (23°C)	>320	in-lb	ASTM D5420
Gardner Impact (- 40°C)	>320	in-lb	ASTM D5420
Rheological	Nominal Value	Unit	Test Method
Melt Flow Rate (285°C, 2.16 Kg)	5.0	g/10 min	ASTM D1238

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